



PRO SERIES™ 3600 / 4600 Pouch Laminators

- Ⓞ *Instruction Manual*
- Ⓞ *Manuel d'utilisation*
- Ⓞ *Bedienungsanleitung*
- Ⓞ *Manuale d'istruzioni*
- Ⓞ *Gebruiksaanwijzing*
- Ⓞ *Manual de instrucciones*
- Ⓞ *Manual de Instruções*
- Ⓞ *Kullanım Kılavuzu*
- Ⓞ *Οδηγίες*
- Ⓞ *Brugsvejledning*
- Ⓞ *Käyttöopas*
- Ⓞ *Bruksanvisning*
- Ⓞ *Bruksanvisning*
- Ⓞ *Instrukcja obsługi*
- Ⓞ *Návod k obsluze*
- Ⓞ *Használati útmutató*
- Ⓞ *Руководство по эксплуатации*



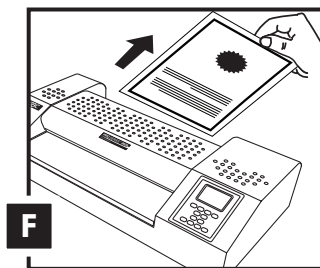
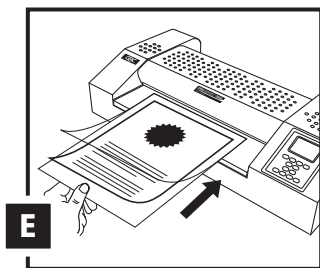
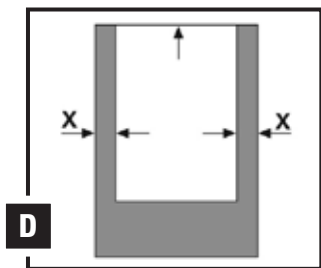
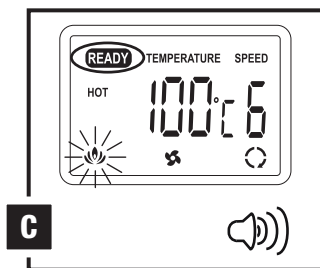
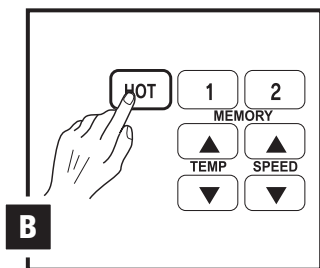
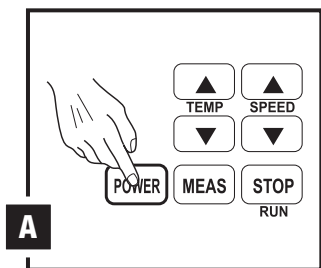
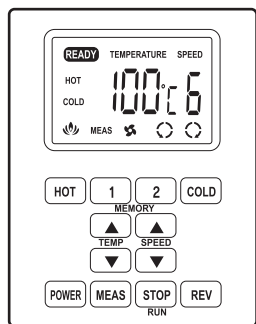
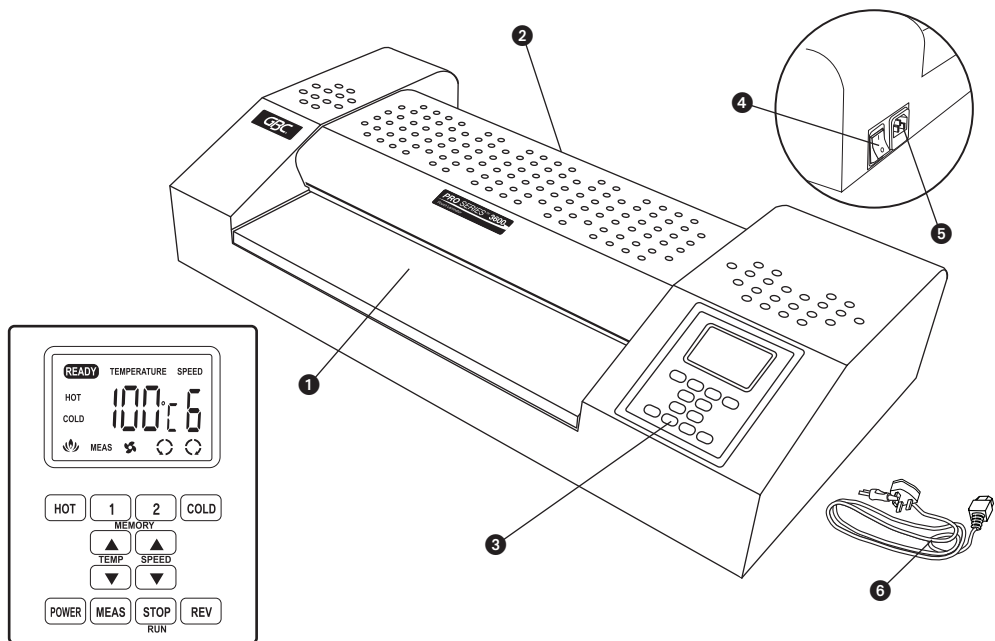
ATTENTION

To register and activate
the warranty go to
www.accoeurope.com

دليل التعليمات Ⓞ



English	4
Français	8
Deutsch	12
Italiano	16
Nederlands	20
Español	24
Português	28
Türkçe	32
Ελληνικά	36
Dansk	40
Suomi	44
Norsk	48
Svenska	52
Polski	56
Česky	60
Magyar	64
Русский	68
72	عربي





Technical Specifications

	GBC Pro Series™ 3600	GBC Pro Series™ 4600
Electrical	220-240V / 50-60Hz / 1050W / 6.0A	220-240V / 50-60Hz / 1050W / 6.0A
Machine Dimensions	540 x 271 x 112mm	691 x 271 x 112mm
Machine Weight	15.0kg	20.0kg
Maximum Pouch Width	330mm	480mm
Maximum Pouch Thickness	2 x 350mic (Total 700)	2 x 350mic (Total 700)
Maximum Thru-put Thickness	3.0mm	3.0mm
Warm-up Time	6 minutes	6 minutes

Description of product parts

- 1 Pouch Insertion Slot
- 2 Pouch Exit Outlet
- 3 Control Panel
- 4 Main Power Switch
- 5 Cable Socket
- 6 Power Cord

Display Panel

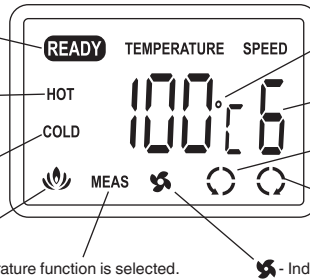
READY - Indicate that the machine is ready to laminate.

HOT - Indicate that the HOT function is selected.

COLD - Indicate that the COLD function is selected.

- Indicate that the heater is operating.

MEAS - Indicate that measure roller temperature function is selected.



TEMPERATURE - Indicate the temperature setting.

SPEED - Indicate the speed setting.

- Indicate that the roller is moving in reverse revolution.

- Indicate that the roller is moving in forward revolution.

- Indicate that the cooling fan is operating.

Switch Panel

POWER Power ON/OFF the machine.

HOT Preset mode for hot lamination.

COLD Preset mode for cold lamination.

MEAS Display current roller temperature (approx. 3 seconds).

REV Reverse the revolution of the rollers to correct misfeeds.

STOP Stop/start the revolution of the rollers.
RUN

1 **2** Memory mode for saving frequent use temperature and speed setting.

MEMORY



TEMP



These keys are used to increase or decrease temperature (0~140°C).



SPEED



These keys are used to adjust the speed (1~9) of the rollers. Speed 9 is the fastest speed.

Special Notice

Thank you, for your recent purchase of a GBC Pouch Laminator. Your new laminator may emit a slight odour during the initial stage of operation. It is normal and will diminish after several hours of operation.

Safety Instructions

YOUR SAFETY AS WELL AS THE SAFETY OF OTHERS IS IMPORTANT TO ACCO® BRANDS. IN THIS INSTRUCTION MANUAL ARE IMPORTANT SAFETY MESSAGES. READ THESE MESSAGES CAREFULLY.



THE SAFETY ALERT SYMBOL PRECEDES EACH SAFETY NOTICE IN THIS INSTRUCTION MANUAL.

THE SYMBOL INDICATES A POTENTIAL PERSONAL SAFETY HAZARD TO YOU OR OTHERS, AS WELL AS CAUSE PRODUCT DAMAGE OR PROPERTY DAMAGE.

Waste Electrical and Electronic Equipment (WEEE)

At the end of its useful life, your product is considered to be WEEE. As such, it is important to note that:

WEEE is not to be disposed of as unsorted municipal waste. It is to be collected separately such that it can be disassembled so its components and materials can be recycled, re-used, and recovered (burned for energy content in the production of electricity).

Public collection points have been set up by municipalities for the collection of WEEE, free of charge to you.

Please return your WEEE to the collection facility nearest your home or office.

If you have difficulty locating a collection facility, the retailer that sold you the product should accept your WEEE.

If you are no longer in contact with your retailer, please contact ACCO for assistance with this matter.

Recycling of WEEE is geared toward protecting the environment, protecting human health, preserving raw materials, improving sustainable development, and ensuring a better supply of commodities in the European Union. This will be achieved by retrieving valuable secondary raw materials and reducing the disposal of waste. You can contribute to the success of these goals by returning your WEEE to a collection facility.



Your product is marked with the WEEE symbol (wheelie bin with an X through it). This symbol is to inform you that the WEEE is not to be disposed of as unsorted municipal waste.

Important Safeguards



WARNING: FOR YOUR PROTECTION DO NOT CONNECT THE POUCH LAMINATOR TO ELECTRICAL POWER UNTIL YOU READ THESE INSTRUCTIONS COMPLETELY. KEEP THESE INSTRUCTIONS IN A CONVENIENT LOCATION FOR FUTURE REFERENCE. TO GUARD AGAINST INJURY, THE FOLLOWING BASIC SAFETY PRECAUTIONS MUST BE OBSERVED IN THE SET-UP AND USE OF THIS PRODUCT.

General Safeguards

- Use the unit only for its intended purposes of laminating documents.
- Do not place anything in the throat opening of the laminator other than pouches/documents.
- Place unit on a secure, stable work area to prevent the unit from falling and possibly causing personal injury and damage to the unit.
- Follow all warnings and instructions marked on the unit.
- The socket outlet shall be installed near the equipment and shall be easily accessible.
- Do not attempt single side lamination, this will destroy the laminator.
- Do not block the vent slots, this will cause the laminator to overheat.

Electrical Safeguards

- The unit must be connected to a supply voltage corresponding to the electrical rating shown on the unit.
- Unplug the unit before moving it, or when it is not in use for an extended period of time.
- Do not operate with a damaged supply cord or plug. Do not alter the attachment plug. The plug is configured for the appropriate electrical supply.
- Do not overload electrical outlets beyond their capacity; fire or electrical shock could result.
- The unit is intended for indoor use only.
- Close supervision is required when this product is used near children.

Cleaning



Caution: Unplug this product before cleaning.

- Wipe exterior only with a damp cloth. Do not use detergents or solvents.
 - Do not use aerosol dusters or cleaners.
 - Do not spray anything into the machine.

Service

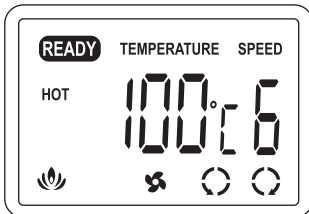
Do not attempt to service or repair the pouch laminator yourself. Unplug the unit and contact an authorised ACCO Brands service representative for any required repairs.



Operation, hot lamination

1. Connect power cord to appropriate power source.
2. Press the power switch on the back of the laminator and press the POWER button for 1 second to turn on the machine (fig. A).
3. Using the lamination guidelines, select the appropriate temperature setting for the pouch gauge thickness and material you are laminating.
 - If the laminated item appears to be cloudy, it means that the laminator temperature is not hot enough. Allow the laminator to heat for a few more minutes then run the pouch through again.
 - If the laminated item is wavy, the TEMPERATURE is too hot. Verify temperature selector is set at the appropriate temperature.
 - Always allow sufficient time for the laminator to adjust to changes in temperature setting.

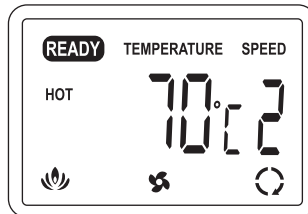
1. Preset Mode



- a. Press HOT button to choose Preset mode. Machine is set to temperature 100°C / speed 6 and "HOT" symbol appears on the LCD. (fig. B).

2. Manual Mode

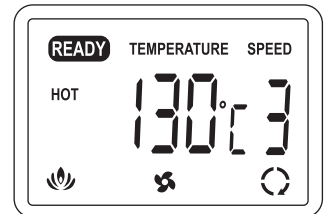
(to change speed and temperature manually):



- a. Press the temperature Up/Down arrow keys to modify the temperature setting.
- b. Press the speed Up/Down arrow keys to modify the speed setting.

3. Memory Mode

(to save specific temperature and speed in memory):



- a. Press either button 1 or 2 for one second to enter memory mode.
- b. Set your frequent use temperature and speed setting using the Up/Down arrow keys.
- c. Press the number button again to save setting to memory.
- d. To use a saved memory, select either button 1 or 2. The LCD will indicate the temperature and speed selected.

4. As the machine warms up, the heating symbol (🔥) will flash. When the machine is ready to laminate, the laminator will beep and the "READY" symbol appears on the LCD (fig. C).
5. Centre the item to be laminated within the pouch left to right with the top edge against the sealed edge of the pouch (fig. D).
6. Insert the pouch with the sealed edge first into the machine (fig. E).
7. The laminated item will automatically exit the rear of the machine. After the pouch has stopped moving, immediately place it on a flat surface to cool for one minute before handling (fig. F).

Operation, cold lamination

1. Connect power cord to appropriate power source.
2. Press the power switch on the back of the laminator and press the POWER button for 1 second to turn on the machine.
3. Press COLD button and "COLD" symbol appears on the LCD.
4. When the machine is ready to laminate, the laminator will beep and the "READY" symbol appears on the LCD.
5. Use and laminate your cold pouch by pressing the STOP <RUN> button to start or stop the roller.



CAUTION: If you have just done hot lamination, press COLD button (to cool down machine) and wait for the "READY" symbol to reappear on the LCD before attempting to do cold lamination.

Reverse Button

In the event of a misfeed or a jam follow these instructions.

1. Press the REV button and hold down. This will reverse the rotation of the rollers allowing the pouch to exit the front of the machine.
2. Pull the document out of the laminator.
3. After the document is out of the machine clean the rollers by running the cleaning sheet through the laminator.



CAUTION: Be careful when removing the laminated pouch from the machine. It may be hot.

Finishing lamination

1. Press and hold POWER button for one second and "COOL" symbol appears on the LCD.
2. After the roller cool down (below 65°C), the laminator will beep and power will be stopped automatically.
3. Press the power switch on the back of the laminator to turn the machine off.



CAUTION: Cooling down the machine before turning off the power switch protects and extends the life of the rollers.

NOTE: For added safety and environmental reasons the laminator will automatically go into sleep mode after 120 minutes of inactivity. If you wish to use the laminator again, press the POWER button for 1 second to turn on the machine.

Laminating Tips

- **DO NOT LAMINATE AN EMPTY POUCH.**
- Never insert the loose end of the pouch into the machine first. This could cause the machine to jam.
- Before laminating important or unique documents, always run a test pouch through the laminator using a similar type of document.
- As soon as hot lamination is completed, remove the lamination from the front of the machine and place on a cool flat surface for cooling to prevent the pouch from curling.
- Do not cut pouches prior to lamination.

Lamination Guide

Material	Film thickness	Setting without Carrier		Setting with Carrier	
		Temperature	Speed	Temperature	Speed
Copy Paper	75 ~ 100 Micron	100°C	6	130°C	4
	125 ~ 150 Micron	120°C	4	130°C	3
	175 ~ 250 Micron	120°C	3	140°C	2
	300 ~ 350 Micron	130°C	2	-	-
Brochure Paper	75 ~ 100 Micron	100°C	5	130°C	4
	125 ~ 150 Micron	120°C	3	140°C	3
	175 ~ 250 Micron	130°C	2	140°C	2
	300 ~ 350 Micron	140°C	2	-	-
Photo Paper	75 ~ 100 Micron	100°C	4	130°C	3
	125 ~ 150 Micron	130°C	3	140°C	2
	175 ~ 250 Micron	140°C	2	140°C	1

NOTE: For "STAND BY" mode, please keep the temperature at 70°C and speed 2.

Guarantee

Operation of this machine is guaranteed for 1 year from date of purchase, subject to normal use. Within the guarantee period, ACCO Brands Europe will at its own discretion either repair or replace the defective machine free of charge. Defects due to misuse or use for inappropriate purposes are not covered under the guarantee. Proof of date of purchase will be required. Repairs or alterations made by persons not authorised by ACCO Brands Europe will invalidate the guarantee. It is our aim to ensure that our products perform to the specifications stated. This guarantee does not affect the legal rights which consumers have under applicable national legislation governing the sale of goods.

If you experience a technical fault with your product during the warranty period, please contact the relevant ACCO service centre. Depending on the diagnostics and the model type, we will either arrange a service call by an engineer or we will ask you to return the machine to ACCO. If you return the machine, ACCO will, at its discretion, in accordance with law, either (i) repair the machine using either new or refurbished parts, or (ii) replace the machine with a new or refurbished machine that is equivalent to the machine being replaced.

Register this product online at www.accobrand.com